

Claims

1. A pharmaceutical dosage form comprising a pharmaceutical tablet comprising segments, in which a first segment comprises an
5 intrinsically altered release composition comprising a pharmaceutical agent in a pharmacologically effective quantity, and a second segment comprising:
- a) a substantially immediate release composition that lacks a pharmacologically effective quantity of any drug or comprises a
10 pharmacologically effective quantity of any drug but not a therapeutically effective quantity of any drug, said second segment forming
 - i) an outer segment adjacent to a segment comprising a pharmacologically effective quantity of any drug, or
 - 15 ii) an inner segment that is adjacent above and below to segments that comprise a pharmacologically effective quantity of any drug or, have substantially only immediate release characteristics; or
 - b) optionally, a score greater than 50% and preferably greater
20 than 70% through the maximum height of said scored segment; or
 - c) intrinsic altered release properties, contains a pharmacologically effective quantity of any drug, and adjoins said first segment or is separated from said first segment by a third segment that
25
 - i) is a composition having substantially immediate release properties, or
 - ii) has intrinsic altered release property and comprises a pharmacologically effective quantity of any drug; or
 - 30 d) without limitation, a segment of said tablet in which said tablet has a height that is greater than any transverse dimension and
 - i) lacks a semi-permeable membrane coating, or
 - ii) lacks an osmotically active component to effect intrinsic
35 altered release, or
 - iii) lacks a drug over-coating, or
 - iiii) said first and second segments contain pharmacologically effective quantity of any drug, wherein
- the terms for directions such as "above," "below", "height" and
40 "transverse dimension" refer to the position of said tablet in a tablet

die after tablet compression has been completed but before said tablet has been ejected from said die and tablet compression occurs in a tablet press in which layers are formed vertically, with a second or subsequent layer placed above and contacting a preceding layer.

5

2. The dosage form of claim 1 wherein said first segment comprises a pharmaceutically effective quantity of the pharmaceutical agent.

3. The dosage form of claim 1 wherein said first segment
10 comprises a therapeutically effective quantity of the pharmaceutical agent.

4. The dosage form of claim 1 wherein said altered release
15 composition includes, without limitation, such compositions as delayed release, modified release, controlled release, quick dissolve oral, sustained-release, buccal, and those containing solubility modifiers.

5. The dosage form of claim 1 wherein said second segment is an outer
20 segment and comprises a therapeutically effective quantity of any drug.

6. The dosage form of claim 1 wherein said second segment is an inner
segment and comprises a therapeutically effective quantity of any drug.

7. The dosage form of claim 1 wherein said first segment is
25 scored greater than 50% and preferably greater than 70% through the maximum height of said segment.

8. A pharmaceutical tablet comprising a first segment and a
30 second segment, wherein at least one of said segments is formulated for altered release of said drug or drugs, in which:

(a) said first segment is scored and comprises a drug or drugs
and said second segment is substantially free of a drug or drugs; or

(b) said first segment and said second segment include the same
drug or drugs formulated as a non-osmotic composition; or

35 (c) said first segment and said second segment include the same drug or drugs, said segments being separated by a third segment that is compositionally distinct from said first and second segments; or

(d) said first segment includes a pharmacologically effective
amount of a first drug or drugs, said second segment includes a
40 pharmacologically effective amount of a second drug or drugs and is

substantially free of said first drug or drugs, wherein said tablet further comprises a third segment interposed between physically and chemically compatible first and second segments, said third segment being substantially free of a therapeutically effective amount of said first and second drug or drugs; or,

(e) said first segment includes a pharmacologically effective amount of a first drug or drugs, said second segment includes a second drug or drugs and is substantially free of a therapeutically effective amount of said first drug or drugs, wherein said tablet further comprises a third segment interposed between physically or chemically incompatible first and second segments, said third segment substantially free of a therapeutically effective amount of said first or second drug or drugs and having a height in excess of a minimum amount required to separate incompatible layers.

9. The pharmaceutical tablet of claim 1 wherein said first and second segments include the same drug or drugs, said second segment having said drug at a lower concentration than the concentration of said drug or drugs in said first segment.

10. The pharmaceutical tablet of claim 1 wherein said first segment comprises a first drug or drugs and said second segment comprises the first drug or drugs and a second drug or drugs, wherein said first segment is substantially free of said second drug or drugs.

11. The pharmaceutical tablet of claim 1 wherein said third segment includes a third drug or drugs and said first and second segments are substantially free of said third drug or drugs.

12. The pharmaceutical tablet of claim 1 wherein said third segment has a height greater than the combined height of said first segment and said third segment.

13. The pharmaceutical tablet of claim 7 comprising a separation mark oriented substantially horizontally on or within a segment to guide tablet breaking through one segment substantially without breaking through another segment, said separation mark selected from the group consisting of a score, perforation, color, printed marking or indicia, gelatin band, or a combination thereof.

14. The pharmaceutical tablet of claim 7 comprising a score which is at least 70% of the horizontal dimension or width of the segment.
15. The pharmaceutical tablet of claim 1 wherein the concentration of drug or drugs in said first and second segments is substantially the same.
16. The pharmaceutical tablet of claim 1 wherein the quantity of drug or drugs in said first and second segments is substantially the same.
17. The pharmaceutical tablet of claim 1 having a vertical and horizontal axis, said tablet comprising a substantially horizontal separation mark positioned parallel to the vertical axis of the tablet along a side of at least one segment, said vertical axis being directionally the same as the vertical axis of a tablet die in which the tablet is made.
18. The pharmaceutical tablet of claim 8 having an interposed third segment wherein said first segment and said second segment are compositionally substantially identical.
19. The pharmaceutical tablet of claim 1 comprising in at least one segment a color for visually distinguishing said segment from another segment.
20. The pharmaceutical tablet of claim 1 wherein breaking of said tablet through a segment yields a tablette having a predetermined quantity of drug.
21. The pharmaceutical tablet of claim 20 wherein said breaking of a segment is through an interposed third segment.
22. A pharmaceutical dosage form comprising a pharmaceutical tablet that comprises a granulation with an altered release composition produced sequentially from a first granulation containing a first active drug or first combination of active drugs, a second granulation that is compositionally substantially different from said first granulation; and a third granulation comprising active drug or drugs, in which:
- (a) all granulations in the tablet are physically and

chemically compatible and said second granulation substantially lacks any active drug; or

5 (b) the second granulation lacks any active drug and gives rise to a segment after tablet compression has an effective height of at least 0.5 mm; or

(c) the second granulation contains a drug present in said first or third granulations in a diminished concentration on a weight/weight basis; or

10 (d) the second granulation contains a drug not present in either the first or third granulations

23. The pharmaceutical tablet of claim 22 wherein said second segment has an effective height of about 1.5 mm to about 3 mm.

15 24. The pharmaceutical tablet of claim 22 wherein said second granulation is substantially free of a therapeutically effective amount of a drug.

20 25. The pharmaceutical tablet of claim 22 comprising additional granulations compressed to form corresponding additional segments.

26. The pharmaceutical tablet of claim 22 wherein said second segment comprises a substantially horizontally oriented separation mark selected from a score, indicia, or perforation.

25 27. The pharmaceutical tablet of claim 22 wherein breaking through said second segment provides accurate separation of said first segment from said third segment without breakage of said first or third segments.

30 28. A pharmaceutical dosage form comprising a pharmaceutical tablet that comprises a granulation with altered release characteristics in which an immediate release granulation forms upon tablet compression an outer (top or bottom) segment.

35 29. The pharmaceutical tablet of claim 1 wherein said tablet comprises a structure selected from the group consisting of A-I, A-B, A-a, A-a-B, A-I-A, A-I-a, A-I-B, A-B-A, A-B-C, A-I-B-I-A, A-I-B-I-B, A-I-B-I-C, and A-B-I-C wherein

40 "A" represents an active segment comprising a first active drug

or combination of more than one active drug;

"a" represents a segment comprising the first active drug or drugs at a different concentration than "A";

"B" represents an active segment comprising a second active drug
5 or combination of active drugs;

"C" represents an active segment comprising a third active drug or combination of drugs; and

"I" represents an inactive segment substantially free of active drug or combination of active drugs;

10 wherein each represented segment is vertically disposed upon another.

30. A method of breaking a pharmaceutical tablet of claim 1, said method comprising applying pressure to said tablet in order to break through one segment without breaking through another segment adjacent
15 to said one segment.

31. The method of claim 30, wherein said segment being broken through is a segment substantially free of a drug or combination of drugs.

20 32. The method of claim 30, wherein said segment being broken through comprises a separation mark selected from a score, indicia, or perforation.

33. A method of administering a partial dose of a drug contained in a
25 pharmaceutical tablet of claim 1, said method comprising the steps of breaking said pharmaceutical tablet through one segment to form two or more tablettes and administering at least one of said tablettes to a patient.

30 34. The method of claim 33 wherein said one segment is broken through without breaking through an adjacent segment.

35. The pharmaceutical tablet of claim 1 wherein said tablet is further covered with an inert or pharmaceutically inactive composition.
35

36. The pharmaceutical tablet of claim 35, wherein said inert composition covering said tablet comprises a capsule or said tablet is placed within a sachet.

40 37. A method of reducing risk or preventing patient confusion in a

treatment using a covered tablet of claim 35, said method comprising optionally removing the covering of said covered tablet; breaking the tablet into tablets; and administering at least one of the tablets to a patient.

5

38. The pharmaceutical tablet of claim 1 comprising a drug or drugs pharmacologically effective in the treatment of a condition, disease or disorder selected from the group consisting of: cardiovascular condition, psychiatric condition, diabetes, thyroid disorder, pain and
10 thrombotic disorder.

39. A compressed pharmaceutical tablet comprising at least two segments, wherein at least one of said segments comprises a drug or drugs formulated as a controlled release composition, said tablet
15 having a top and a bottom and a height and width, said height measured vertically from the top to the bottom of said tablet while it is in the tablet die in which it is fully compressed, said width being the greatest horizontal dimension of the tablet at a location about halfway between said top and said bottom of said tablet, said height exceeding
20 a width of said tablet.

40. The pharmaceutical tablet of claim 1 consisting essentially of a first end segment, a second end segment, and a third segment interposed therebetween, said first and second end segments each occupying no more
25 than 20% of the height of said tablet.

41. The pharmaceutical tablet of claim 40 wherein said first and second end segments each occupy no more than 10% of the height of said tablet.

30 42. A method of breaking a pharmaceutical tablet of claim 39 wherein said tablet is broken through its shortest dimension or dimensions.

43. The method of claim 39 wherein said tablet is broken through one segment without breaking through a segment adjacent to said one
35 segment.

44. A method of creating a precise quantity of a drug by breaking through a segment of a pharmaceutical tablet of claim 1.

40 45. A compressed pharmaceutical tablet having a first segment

comprising a drug or drugs formulated as a controlled release composition, said first segment having a score, said tablet further comprising a second segment, in which:

5 a) said second segment is substantially free of drug or drugs in said first segment; or

b) said score in said first segment extends at least 50% and preferably at least 70% of the distance from a top surface of said first segment to an interface of said first and second segments, said distance being measured along a line which is the shortest distance
10 from said surface to the interface.

46. The pharmaceutical tablet of claim 45 in which the distance is from about 50% up to about 99.5%, and said second segment is substantially free of drug or drugs.

15

47. The pharmaceutical tablet of claim 46 wherein said second segment adjoins a third segment at a face of said second segment opposite the interface of said first and second segments.

20 48. The pharmaceutical tablet of claim 45 in which a D/d ratio is between 5-99.5%, wherein said second segment is substantially free of drug or drugs.

49. A method of breaking a pharmaceutical tablet of claim 8
25 which comprises breaking said tablet through a score in which the score distance is no less than 50% of the height of said scored segment.

50. The method of claim 49, said method comprising breaking through said first segment through said score and also breaking through said
30 second segment.

51. A pharmaceutical dosage form comprising a tablet containing metoprolol or pharmaceutically acceptable salt thereof, or a polymorph, pro-drug, or isomer, in which said tablet comprises at least one
35 segment containing metoprolol and has altered release characteristics, and said tablet contains a substantially inactive segment.

52. A pharmaceutical dosage form as described in claim 51 in which the metoprolol-containing segments are both above and below a substantially
40 inactive immediate release segment.